



## BUMPER SPRAY STRUCTURANT

### GENERAL

CODE	DESCRIPTION
AS150	Bumper spray structurant black 500 ml
AS160	Bumper spray structurant grey 500 ml



### DESCRIPTION

Structured coating for touching up bumpers and other plastic parts to imitate the original surface structure. Structure coat is a fast-drying paint with good adhesion to plastic surfaces without using a primer. Structure coating can be painted over with most common bumper paints.

### PROPERTIES

- Flexible textured finish coating for plastics and bumpers
- Allows structural rebuilding of damaged plastic parts
- After application and drying can be painted over with all current paint systems.
- The Bumper Spray structurant reforms the structure close to the original and can be painted directly on the plastic without plastic primer

### BASE

Modern acrylic resin, pigments, functional fillers and rheological additives.

### SOLVENTS

Esters and ketones (contains acetone)

### DENSITY (20 °C) G/ML

Aerosol ca. 0,91 g/ml  
Product ca. 1,13 g/ml

### DRYING TIME (20 °C)

- Dust dry ca. 30 min.
- Sand able ca 90 min.
- Over paintable (with same product) after ca. 30 min.
- Over paintable (with other product) after ca. 2 hours

(Depends on layer thickness, temperature and ventilation.)



## BUMPER SPRAY STRUCTURANT

### DIRECTIONS BEFORE USE

- Use on room temperature.
- Shake thoroughly before use; at least 2 minutes after the shaking ball has come loose.
- Surface must be dry and clean, free from dirt, rust, grease etc.
- Spray cross wise layers until the desired structure is obtained.
- Leave to evaporate/dry.
- Sand the layer lightly for the best adhesion of the next layer.
- When used in combination with (unknown) primers, the compatibility and adhesion should be tested first
- After use, to clean the nozzle and prevent blockage: Hold the can up side down and spray until only gas is released.

### WORKING CONDITIONS

- Air temperature 15 °C - 30 °C
- Surface temperature 15 °C - 30 °C but above the condensation point
- Temperature of the can 18 °C - 25 °C
- Relative humidity: max 80 %

### APPLICATION TEMPERATURE, ° C

15 - 30 °C

### SAFETY

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Pressurized container: Do not pierce or burn, even after use. Do not spray on an open flame or other ignition source. Avoid breathing spray. Wear protective gloves / eye protection. Use only outdoors or in a well-ventilated area.

### STORAGE CONDITIONS

Cool (10 °C - 20 °C) and dry