



MULTI GREEN PUTTY

GENERAL

CODE	DESCRIPTION
MG14	Multi Green putty 1,4 Kg cartouche
MG16	Multi Green putty 1,6 Kg



DESCRIPTION

Multi Green putty is a versatile bodywork putty that excels due to its excellent adhesion to various materials such as steel, galvanised sheets, aluminium, tin-plated surfaces, glass-fibre reinforced plastic (GRP) and wood. This high-quality product is characterised by a short drying time, easy sandability and excellent filling properties without pore formation.

PROPERTIES

- Can be used as a filling or finishing filler
- Excellent sandability, starting with P120
- Adhesion to various substrates (steel, galvanised steel, aluminium, old paint, etc.)
- Extra creamy for easy mixing and application
- Very easy to spread
- Non-porous, smooth surface
- Colour: green
- Hardener: BPO red
- Mixing ratio in %: 2*3
- To be used with Gerko filler dispenser for perfect distribution of hardener and filler



Paint + hardener 100:2 by weight

PROCESSING CONDITIONS

Ensure an adequate supply and exhaust air ventilation. Working temperature must be at least +10 °C. Max. air humidity 80 %. Polyester-based body filler does not cure anymore at a temperature of below +10 °C.



MULTI GREEN PUTTY

DRYING TIME

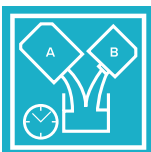
Object temperature 20 °C

Object temperature 60 °C



Sandable after 20 minuten

Sandable after 5 minuten



Pot life: 4 - 5 min /20°C

PROCESSING TIPS

The substrate must be clean, dry and free from grease. Sand surfaces slightly. Remove not cured old paintwork and priming coats. Do not apply on thermoplastic or acid products (wash-primer). Mix well the body filler material with the hardener. Do not use more than 3% of Hardener P! Under- or overdosage of hardener may cause spotting in the finishing paint layer. Clean and degrease the whole surface to be painted before every operation. De-rust defective spots to bare metal and dry sand with sanding paper P 80 / 150. After drying, use sanding paper P 150 / 240 for dry sanding. Sand the entire surface with dry sand paper P 240 / 360 to a matt finish before applying filler. In case of filling work on non-ferrous metals (e.g. aluminium, zinc surfaces) it is possible to apply a priming coat with a suited epoxy primer to ensure an optimal adhesion before applying the body filler. Do not overcoat without having isolated the surface with 1K or 2K filler. Body filler can only be dry sanded.

VOLATILE ORGANIC COMPOUNDS (VOC)



VOC II/B/b limit (*) 250 g/l

This product contains max. 25 g/l

* For the mixture ready for use according to the Directive UE 2004/42/CE

SAFETY



It is recommended to use personal protective equipment such as a paint mask, protective gloves, or a paint suit during application to prevent irritation of the eyes, skin, or respiratory tract. For more information, refer to the product data sheet.

Shelf life of the filler: 12 months from the date of production.