



CLEAR COAT 2K

GENERAL

| CODE | DESCRIPTION |
|-------|---------------------|
| AS400 | Clear coat 2K 400ml |



DESCRIPTION

Gerko 2K Clearcoat is a fast-drying, two-component clearcoat that is ideally suited for clear-over-base applications. Thanks to chemical crosslinking with the integrated hardener, this lacquer offers excellent flow and high resistance to weather influences, chemicals and mechanical stress. Moreover, Gerko 2K clear coat is fuel-resistant!

PROPERTIES

- High UV protection, yellowing-resistant, lightfast
- Outstanding weather and scratch resistance
- Excellent flow and spray result
- Safe and clean transfer of the hardener
- Very resistant to mechanical stress and chemical agents
- Fuel-resistant

SUBSTRATES

Water- and solvent-based basecoats, cured and sanded old paintworks.

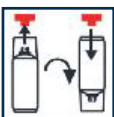
COLOUR / GLOSS LEVEL

Colourless high-gloss, colourless matt

PREPARATION



Before use, shake can vigorously for 1 - 2 min!



Right before spraying, take the red button from the cap, turn the spray can 180° and attach the button to the pin on the bottom of the aerosol.



Place the spray can with the cap upside down on a solid surface. Press the red button down with the heel of your hand until a stop is reached.



After the activation, shake can again vigorously.



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APPLICATION



Spray to test - spray distance approx. 20 - 30 cm
2 - 3 coats, dry film thickness: 40 - 50 µm

FLASH-OFF TIME



3 - 5 min between coats
10 - 15 min before oven drying

AFTER USE



After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

DRYING TIME AT 20 °C



| | |
|---------------------------------|-------------|
| Dust dry after approx | 10 - 20 min |
| Set to touch after approx | 4 - 5 h |
| Ready for assembly after approx | 12 h |
| Polishable after approx | 8 - 9 h |

PROCESSING CONDITIONS

From +10 °C and up to 80 % relative humidity. Ensure adequate air ventilation.

STORAGE

Can be stored for 2 years in cool and dry places.

VOC-REGULATION

EU limit value for the product (cat. B/e): 840 g/l - This product contains max. 840 g/l of VOC.

SAFETY INFORMATION

See safety data sheet



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PROCESSING INSTRUCTIONS

Pot life approx. 5 - 6 h at 20 °C

SUBSTRATE PREPARATION

Remove old coatings or primers that have not cured or are not sound.
Do not use on thermoplastic substrates.

Intact, sound old paintworks, factory paintings:

1. Pre-clean with Gerko OS05 or WD05.
2. Then sand with P400 - P500.
3. Afterwards, degrease with Gerko OS05 or WD05.

Gerko Basecoats:

Refer to the respective Gerko technical data sheet of the basecoat system!