

# TDS TECHNICAL DATA SHEET

### **PRIMER**

### **GENERAL**

CODE	DESCRIPTION
AS010	Primer light grey 400ml
AS020	Primer grey 400ml
AS030	Primer dark grey 400ml
AS040	Primer white 400ml



#### **DESCRIPTION**

Primer filler spray from Gerko for correcting superficial defect in surfaces such as coarse sanding grooves, small stone-chip damages, etc. It can also be used to build up film thickness for extreme corrosion resistance.

#### **PROPERTIES**

- Fast drying hard and flexible primer
- · Excellent adhesion
- Easy sandability
- Anticorrosion properties to the use of zinc phosphate
- Can be applied straight on bare metals
- Petrol resistant
- · Can be over painted with most modern paints

# **DIRECTIONS BEFORE USE**

- Use on room temperature
- Shake before use
- Surface must be dry and clean, free from dirt, rust, grease etc.
- Spray cross wise layers, until sufficient layer thickness is achieved
- Leave to evaporate/dry
- Sand the layer lightly for the best adhesion of the next layer
- For high corrosion protection, bare metal should be treated with an anti-corrosion primer prior to the primer filler
- · After use, to clean the nozzle and prevent blockage: hold the can up side down and spray until only gas is released

#### **DRYING TIMES**

Depends on layer thickness, temperature and ventilation. Indication: dust dry ca. 10 min. Over paintable after ca. 2 hours. Sandable ca. 15 min.



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## **WORKING CONDITIONS**

- Air temperature 15°C 30°C
- Surface temperature 15°C 30°C but above the condensation point
- Temperature of the can 18°C 25°C
- Relative humidity: max 80%

# APPLICATION TEMPERATURE, °C

STORAGE CONDITIONS

15 - 30

Cool (10°C - 20°C) and dry

## SAFETY

Keep away from heat/sparks/open flames/hot surfaces. No smoking. Pressurized container: do not pierce or burn, even after use. Do not spray on an open flame or other ignition source. Avoid breathing spray. Wear protective gloves/ eye protection. Use only outdoors or in a well-ventilated area.