



SPEED CLEARCOAT UHS

GENERAL

CODE	DESCRIPTION
CS10-1	Speed clearcoat UHS 1L
CS10-5	Speed clearcoat UHS 5L
HCS10-0,5	Speed hardener UHS 0,5L
HCS10-2,5	Speed hardener UHS 2,5L



GLOSS: ●●●●●●
 FLUIDITY: ●●●●●●●●
 RESISTANCE TO SCRATCHES: ●●●●●●●●

DESCRIPTION

High Solid clearcoat with increased scratch resistance and extremely short curing times. curing time of 5 minutes at 60°C. Long open time allows to paint large areas and entire cars. Clearcoat can be polished already after 2 hours at 20°C. The coating has a high gloss, high hardness and scratch resistance.

INFORMATION



100 parts Speed Clearcoat UHS,
 50 parts Speed hardener UHS,
 0 - 5 parts Thinner.



Two full layers with evaporation.
 Spray gun*. Nozzle opening with the pneumatic
 method: **1.2-1.4 mm**.
 Pressure – HVLP: **2 bar***.

* Use high pressure equipment and HVLP. Pressure as recommended by the gun manufacturer.



Drying time 20°C:
 Dust free: **15 min**
 Air dry: **25 min**
 Through dry: **1 h**
 Drying time 40°C: prior to assembly: **15 min**
 Drying time 60°C: prior to assembly: **5 min**



Evaporation between the layers (20°C, 65% H.R.):
8 min.



Drying IR: ~**5 min.**

SURFACE PREPARATION

Clean surfaces with silicon remover.

SPRAY VISCOSITY IN 20°C

16-17 s DIN Cup 4 mm

POT LIFE

40 min

THICKNESS OF DRY COATING

~40-70 µm

RECOMMENDED SIZES OF PAINT STRAINERS

125-190 µm

VOC

2004/42/WE/IIIB(d)(420) 420

DATE OF MINIMUM DURABILITY

CX10: 24 months (in the original unopened package)
HCX10: 12 months (in the original unopened package)