

# TDS TECHNICAL DATA SHEET

### **ETCH PRIMER**

### **GENERAL**

CODE	DESCRIPTION
AS060	Etch primer 500 ml



#### DESCRIPTION

Gerko etch primer is a super fast drying etching primer that gives the ultimate adhesion direct onto many difficult substrates including; alloy, stainless steel, zintec and galvanise. The final surface is a super smooth non-porous finish that is suitable for any topcoat.

### **PROPERTIES**

- · Outstanding etching properties
- Excellent anti-corrosive properties
- · Fast drying and flexible primer
- · Can be applied straight on bare metals
- · Petrol resistant
- · Super smooth finish
- · Can be over painted with a wide range of other paints as alkyd-, cellulose-or epoxy based coatings

## **DIRECTIONS BEFORE USE**

- Use on room temperature
- Shake before use
- Surface must be dry, clean, free from dirt, rust, grease etc.
- Preferably the surface should be sanded lightly
- · Spray cross wise layers
- Leave to evaporate/dry
- · Sand the layer lightly for the best adhesion of the next layer
- · After use, to clean the nozzle and prevent blockage: Hold the can up side down and spray until only gas is released

## **DRYING TIMES**

Depends on layer thickness, temperature and ventilation. Indication: dust dry ca. 15 min. Tack free ca. 30 min. Over paintable ca. 1 hour. Sandable ca. 1 hour.

### **WORKING CONDITIONS**

- Air temperature 15°C 30°C
- Surface temperature 15°C 30°C but above the condensation point
- Temperature of the can 18°C 25°C
- Relative humidity: max 80%



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APPLICATION TEMPERATURE, °C

STORAGE CONDITIONS

• 15 - 30

Cool (10°C - 20°C) and dry

## SAFETY

Keep away from heat/sparks/open flames/hot surfaces. No smoking. Pressurized container: do not pierce or burn, even after use. Do not spray on an open flame or other ignition source. Avoid breathing spray. Wear protective gloves/ eye protection. Use only outdoors or in a well-ventilated area.